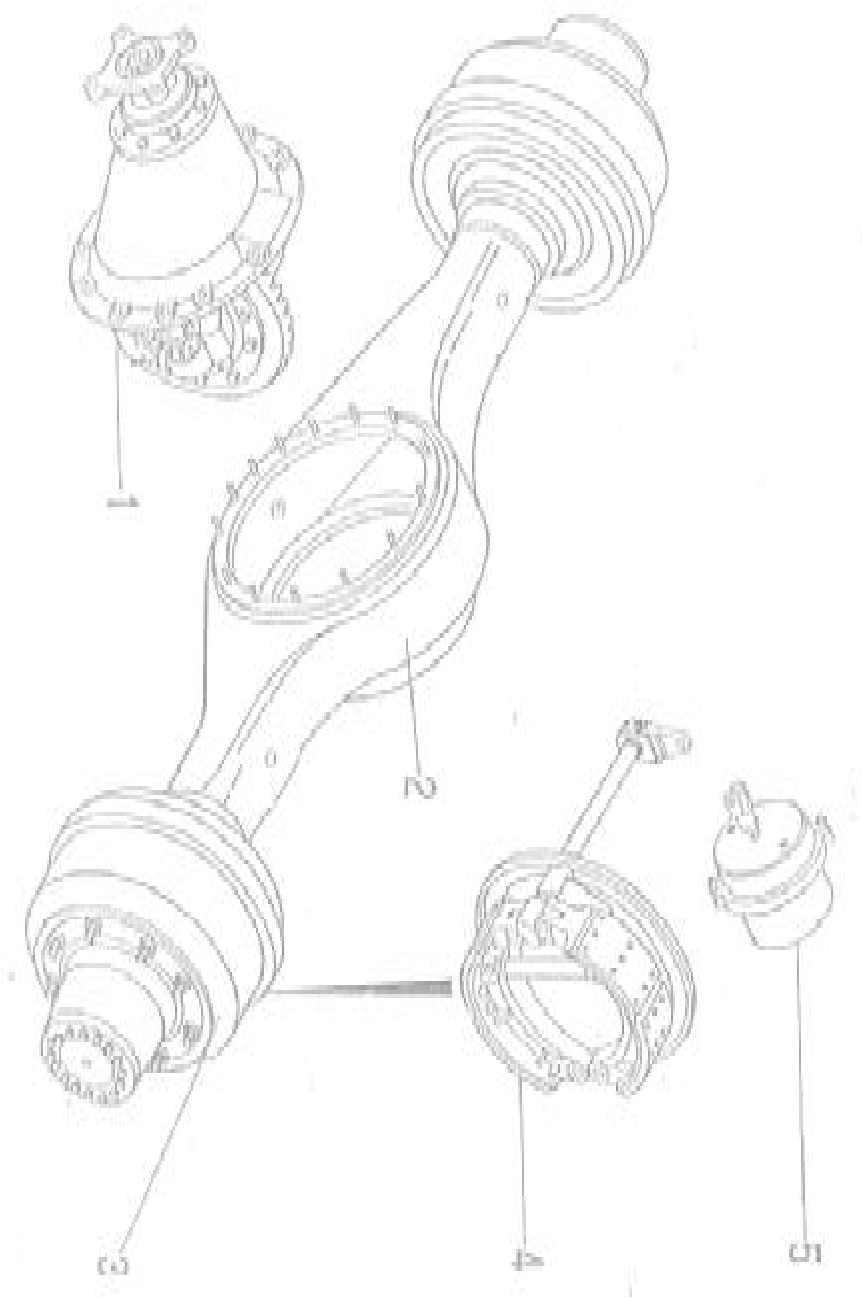


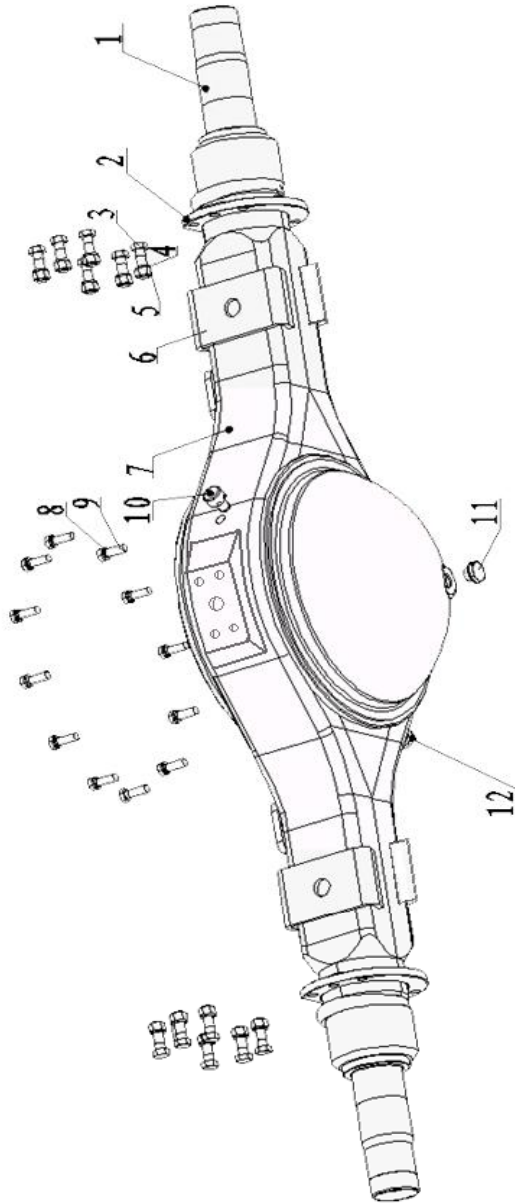
后桥系统(Rear Axle System)



后桥系统(Rear Axle System)

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
	HT24Q-150BZ11S1-4.875	后桥系统装置图(Rear axle system set pian)	1	子总成
1	2402Q60-010-4.875	后桥主减速器及锥齿轮差速器总成(Rear axle reduction and differential ass'y)	1	子总成
2	2401Q150-010	后桥壳及半轴套管总成(Rear axle housing and axle tube ass'y)	1	子总成
3	35H62-02066S-A	后制动鼓及轮毂总成(Rear brake drum and wheel hub ass'y)	2	子总成
4	XZ3502Q150B-010/015	后制动器总成(Rear brake ass'y)	各1	此总成虚拟
5	168L- V -15/168R- V -15	后左/右制动气室总成(Rear brake chamber ass'y)	各1	

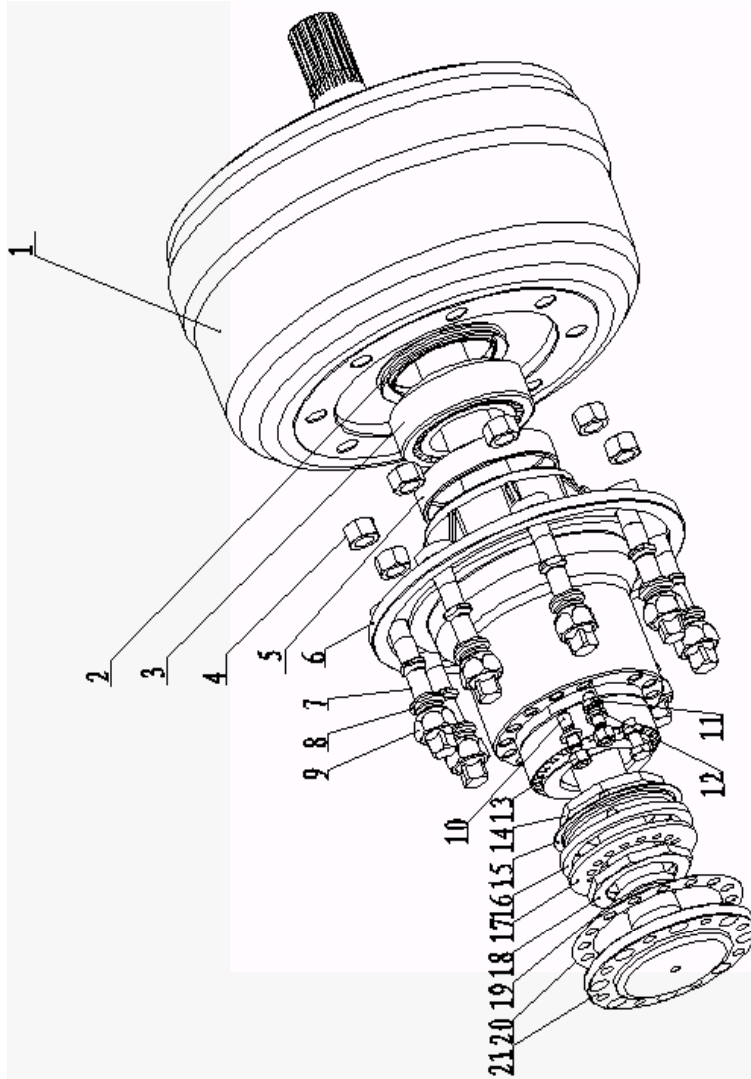
后桥壳及半轴(Rear axle housing and axle shaft)



后桥壳及半轴(Rear axle housing and axle shaft)

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
	2401Q150-010	后桥壳总成 (Rear axle housing and axle tube ass'y)	1	子总成
1	2401H56-024L-C1/2401H56-024R	半轴套管(半成品) axle sleeve(semi-manufactured)	2	
2	2401Q08-024-C	轴管法兰-后桥壳 aulos flange-rear axle housing	取消	与桥壳为一体
3	35B-02078	六角头螺栓-紧固制动器底板用 bolt-rear braking level panel	12	
4	Q40514	弹簧垫圈 spring washer	12	
5	Q341B14	螺母-紧固制动器底板螺栓用 nut	取消	
6			取消	
7	2401G14-016-1374	后桥壳体 rear housing	1	
8	Q40512	弹簧垫圈 spring washer	12	
9	Q151B1235TF2	小六角头螺栓-紧固减总与桥壳 small hexagon bolt-locking axle housing and final dirver assembly	12	
10	24N-01068	通气塞总成-后桥壳 air plug assembly-rear axle housing	1	
11	Q618B03	方头锥螺塞-油面孔螺塞座 square tapered screw plug-oil level hole screw plug se	1	
12	24T-01073	方头锥螺塞-放油孔螺塞座 square tapered screw plug-oil draining hole screw plu	1	
	2401E-033	螺塞座-后桥壳盖加油孔 plug seat	1	
	3513C-023	方头锥形螺塞-主减速器壳（加油孔） square tapered screw plug		

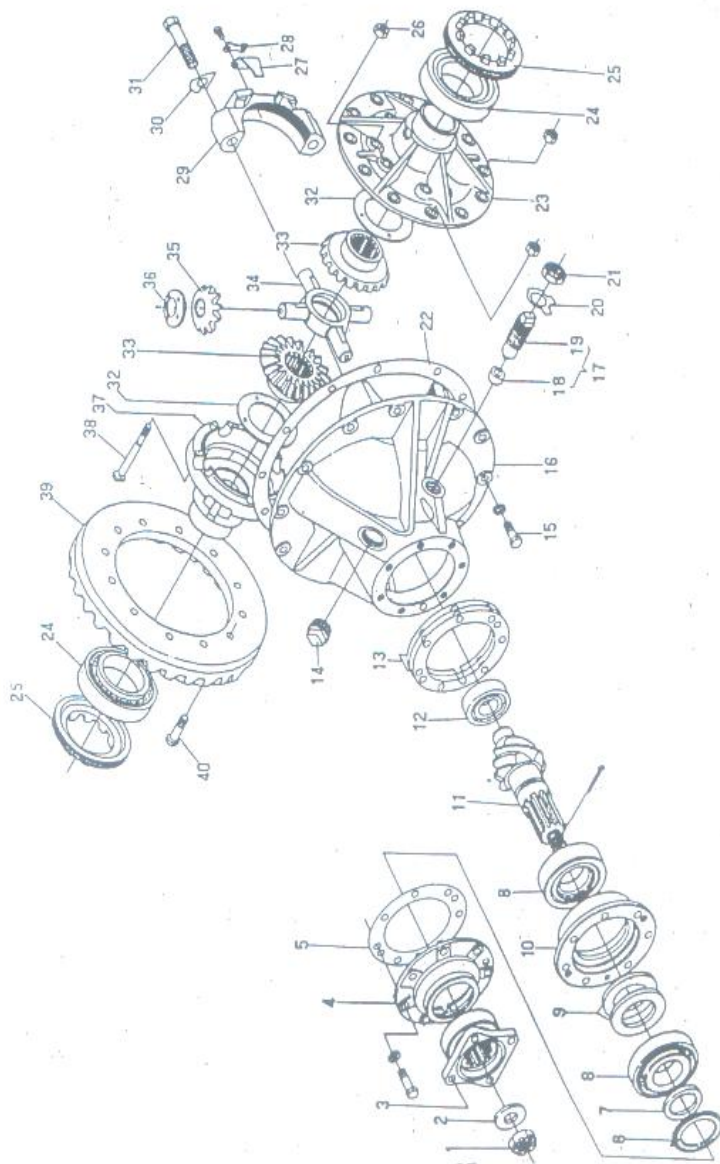
后轮毂及制动鼓(Wheel hub and brake drum)



后轮毂及制动鼓(Wheel hub and brake drum)

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
	35H62-02066S-A	后左制动鼓及轮毂总成(Rear brake drum and wheel hub ass'y L)	1	
	35H62-02066S-A	后右制动鼓及轮毂总成(Rear brake drum and wheel hub ass'y R)	1	
1	35Q04-01075	后制动鼓(Drum.rear brake)	2	(易损件)
2	31Q02-04080-A	油封总成—后轮毂(Oil seal ass'y)	2	(易损件)
3	7514E (32214)	后轮毂内轴承总成(Rear wheel hub inner bearing)	2	
	7813E (33113X2)	后轮毂外轴承(Rear wheel hub outer bearing)	2	
4	31D-04057-A	螺母—紧固制动鼓于轮毂用(Nut-for brake drum and wheel hub ass'y)	12	
5	24Q-01084	后外油封座圈—后轮毂油封(Retainer.rear oil seal)	2	
6	31Q126-04015	后轮毂(Hub.rear wheel)	2	
7	31Q60-04052-A	车轮螺栓(Stud.wheel hub)	12	(易损件)
	31K24-03056	后轮螺母(Rear wheel nut)	12	
8	31N-04053-A/31N-04054-A	后轮内螺母(Rear wheel inner nut)	取消	
9	31N-04055/31N-04056	后轮外螺母(Rear wheel outter nut)	取消	
10	35J01-03063	双头螺栓—半轴(Stud bolt-axle shaft)	16	
11	Q150B1230TF2	六角螺栓—拆卸半轴用 (Hex bolt)	取消	
12	Q350B12	六角薄螺母-拆半轴用 (Thin hex nut)	取消	
13	Q341B12	I型六角螺母—半轴螺栓 (Nut-axle shaft bolt)	取消	
14	24Q-01076-A	调整螺母-轮毂轴承 nut -Rear wheel hub bearing	2	
15	24D-01078	外壳-后轮毂外油封 Outer housing	取消	
16	24D-01079	密封圈-后轮毂外油封 Seal completely turn	取消	
17	24Q-01081-B	锁紧垫圈—后轮毂轴承螺母 Washer.lock-bearing nut	2	
18	24D-01082-A	外螺母—后轮毂轴承螺母 Outer nut	取消	
19	Q2540510	十字槽圆头螺钉 Screw	6	
20	24Q-03064	衬垫—半轴 Bushing-axle shaft	2	
21	24QA-03065-977	后桥半轴 Axle shaft L/R	2	

后桥主减速器及锥齿轮差速器总成(Rear axle reduction and differential ass'y)

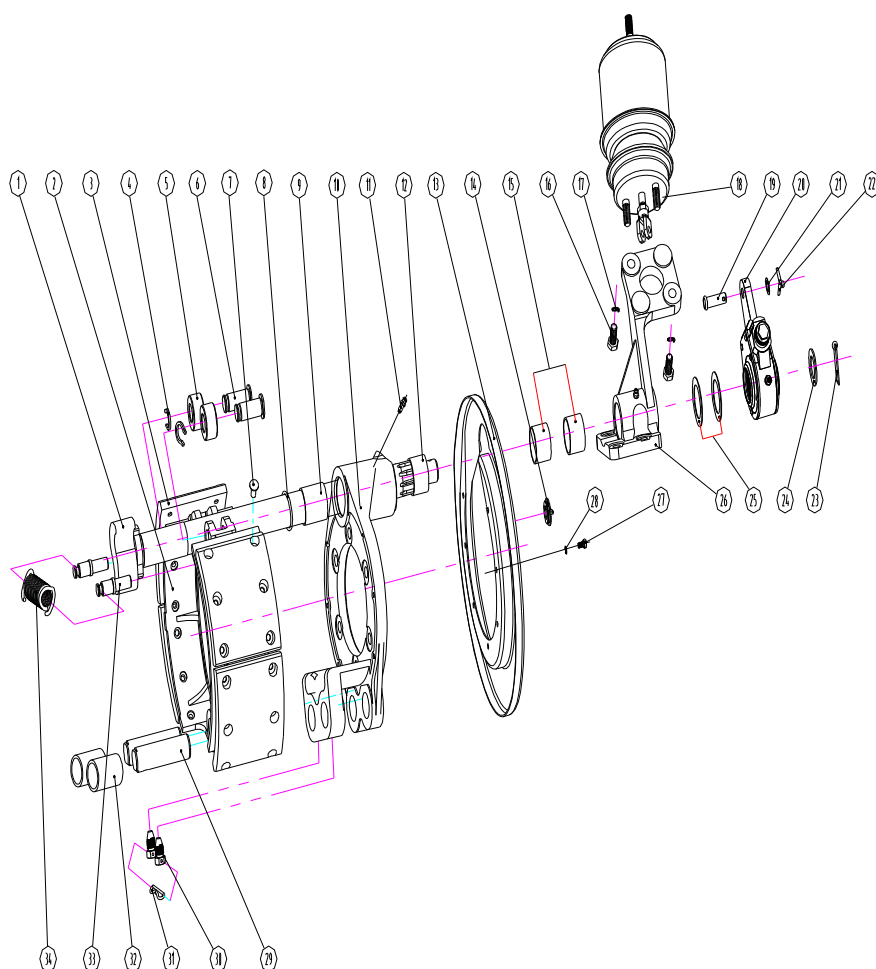


后桥主减速器及锥齿轮差速器总成(Rear axle reduction and differential

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
	2402Q60-010-4.875	后桥主减速器及锥齿轮差速器总成(Rear axle reduction and differential ass'y)	1	
	2402C-110	后桥主动锥齿轮及轴承座总成(标号1、10、12的内圈)	1	子总成
	2402Q-310-4.875	锥齿轮差速器总成(标号23、24、32、37)	1	子总成
	2402C-315	锥齿轮差速器壳总成(23、37)	1	
1	2402C-072-A	六角开槽薄螺母—主动锥齿轮(Nut-bevel pinion)	1	
2	2402C-071	垫圈—主动锥齿轮螺母(Washer)	取消	
3	2402Q60-065	突缘—主动锥齿轮(Flange-bevel pinion)	1	
4	2402C-056	油封座—主动锥齿轮	1	
5	2402C-053	衬垫—主动锥齿轮油封座(Bushing)	1	(易损件)
6	3507D5-075	主动锥齿轮油封总成(Bevel pinion oil seal ass'y)	1	
7	2402C-052	止推垫圈—主动锥齿轮前轴承(Washer)	1	
8	27709K (30309X2B)	前轴承总成—主动锥齿轮(Front bearing ass'y-bevel pinion)	2	(易损件)
9	2402C-041-C	调整圈—主动锥齿轮前轴承(Adjusting shim)	1	(易损件)
10	2402C-036	轴承座—主动锥齿轮(Bearing seat-bevel pinion)	1	
11	2402Q-0839-025A	后桥主动锥齿轮(Rear axle bevel pinion)	1	(易损件)
12	42605EK (NJ2305E/YB2)	后轴承总成—主动锥齿轮(Rear bearing ass'y-bevel pinion)	1	
13	2402C-081~085	调整垫片—主动锥齿轮(Adjusting shim)	按需	
14	Q614B10	方头锥形螺塞—加油孔用(Plug filler)	1	

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
15	Q151B1235TF2	螺栓—紧固主减速器用	12	
	Q40512	弹簧垫圈((Spring washer)	12	
16	2402C-115	后桥主减速器壳(Rear axle reduction final drive housing)	1	
17-22			取消	
23	2402C-317	锥齿轮差速器左壳(Left housing of bevel gear differential)	1	
24	2007114E (32014)	轴承-差速器(Bearing-differential)	2	
25	2402C-381	调整螺母—差速器轴承(Adjusting nut-differential bearing)	2	
26	Q341B12	螺母—差速器与从动锥齿轮及差速器左右壳螺栓(Nut)	20	
27	2402C-383	止动片—差速器轴承调整螺母(Stop piece)	2	
28	2402C-384	锁片—调整螺母止动片螺栓(Lock piece-adjusting nut stop piece bolt	2	
	Q150B0814	螺栓—紧固止动片于轴承盖(Bolt)	4	
29	2402C-117	差速器轴承盖(Differential bearing cap)	2	
30	Q40514	弹簧垫圈((Spring washer)	2	
31	2402C-119	螺栓—差速器轴承盖(Bolt)	4	
32	2402C-336-A	支承垫圈—半轴齿轮(Supporting washer-differential sidel gear)	2	(易损件)
33	2402C-335-B	半轴齿轮—锥齿轮差速器(Differential side gear)	2	(易损件)
34	2402C-331	十字轴—锥齿轮差速器(Spider-bevel gear differential)	1	
35	2402C-345-B	行星齿轮—锥齿轮差速器(Planet gear-bevel gear differential)	4	(易损件)
36	2402C-346-A	支承垫圈—行星齿轮(Supporting washer-planet gear)	4	(易损件)
37	2402C-318	锥齿轮差速器右壳(Right housing of bevel gear differential)	1	
39	2402Q-0839-026	后桥从动锥齿轮(Rear axle driven crown gear)	1	(易损件)
40	2402C-356	螺栓—差速器壳与从动锥齿轮(Bolt)	12	

后制动器总成(Rear brake ass'y)



后制动器总成(Rear brake ass'y)

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
	3502Q-080WK	后左制动器底板 rear left brake plate	1	
	3502Q-081WK	后右制动器底板 rear right brake plate	1	
1	35Q-02041-545	后左制动凸轮轴 rear left brake cam	1	
	35Q-02042-545	后右制动凸轮轴 rear right brake cam	1	
2	3501Q-020	后制动蹄 rear brake shoe	4	
	3502Q-085/185	后上/下制动蹄带摩擦片、销钉及滚轮总成	4	
3	3502Q-105W	后制动蹄摩擦片(friction piece-rear brake shoe)	8	
4	Q43120	轴用弹性挡圈	4	
5	3502K-113	滚轮-制动蹄(trolley-brake shoe)	4	
6	3502K-102	滚轮轴总成 roller shaft assy.	4	
7	Q4640818	铆钉(revit)	48	
8	Q747B374	O形圈-制动凸轮(O ring-brake camshaft)	2	
9	3502K-039	衬套-制动底板(spacer-brake plate)	2	(易损件)
10	3502Q-026/126	后左/右制动底板(rear left/right brake plate)	1/1	
	3502Q-025/125	后左/右制动底板带衬套总成(rear left/right brake plate assy)	1/1	
11	Q700B10	直通式滑脂嘴(grease fitting)	2	
12	3502K-039	衬套-制动底板(spacer-brake plate)	2	(易损件)
13	3502Q-021	防尘罩总成(dust cover)	1	
14	3502B-076	堵塞-防尘罩观察孔用(hole plug)	4	
15	3502Q-052	衬套-支架	4	(易损件)
16	Q340B12	螺母 Nut	4	
17	Q40512	重型弹簧垫圈 spring washer	4	
18	168L-V-15	后左气室总成 rear left brake chamber assy.	1	(易损件)
	168R-V-15	后右气室总成 rear right brake chamber assy.	1	1
19	Q5101238	销轴 axis pin	2	

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
20	3502Z72C-050	后自动调整臂总成(rear brake adjusting arm)	2	
21	Q40112	垫圈 washer	2	
22	Q5004026	开口销 cotter pin	2	
23	Q5000645	开口销 cotter pin	2	
24	3502B-047	调整垫片(adjusting piece)	2	
25	3502B-046	凸轮调整垫片(adjusting piece-cam)	8	
26	35Q02-02029	左支架带衬套总成-后制动器 brake chamber left bracket	1	
	35Q02-02030	右支架带衬套总成-后制动器 brake chamber right bracket	1	
27	Q150B0612	螺栓-紧固防尘罩 Bolt	12	
28	Q40306	弹簧垫圈 spring washer	12	
29	3502K-132	后蹄片轴(shaft of rear brake shoe)	4	
30	3502B-134	锥端螺钉-紧固蹄片轴 screw	4	
31	Q50512200	钢丝锁线(lock-adjusting,differential bearing)	4	
32	3502K-093	衬套-后制动蹄	4	(易损件)
33	3502K-103	回位弹簧固定销(fitting pin-return spring)	4	
34	3501Q-064	回位弹簧总成 return spring assy	2	

后桥ABS部分

序号No	图号(Part No.)	备件名称(Part Name & Description)	单车用量Qty	备注Note
	3502W08-009	齿圈-后轮毂(rear geared ring)	2	
	3550Q81-002	后传感器支架(rear sensor bracket)	2	
	441.032.8090A	ABS传感器(WABCO)(ABS sensor)	2	
	899.759.8154	衬套 bushing	2	
	830.502.0684	润滑脂(lubricate grease)	1	
	3550L-014-A	后传感器线卡(rear sensor line clip)	2	
	Q40306	重型弹簧垫圈	4	
	Q150B0616	六角头螺栓-紧固后传感器支架用	4	
	3550Q-005	前传感器线固定卡	2	